



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D2362-041**  
**Job Sheet 191147**



Part No: D2362-041

Job Qty: 4 pcs

Part Name: AS350/AS355 Pre-Flight Step



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/22/19

Job Tracking No:

Due Date: 3/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2362 REV E1 IPP C 00.06.26 Removed P/O for powder coat EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation             | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|-----------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                       |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 100   | Large Fab - Steps - 1 | 4 pcs | 3/15/19    |          | 0.00      | 3.04    | Large Fab - 1         |           |          |
|       |                       |       |            |          |           |         | Large Fab - 10        |           |          |
|       |                       |       |            |          |           |         | Large Fab - 2         |           |          |
|       |                       |       |            |          |           |         | Large Fab - 3         |           |          |
|       |                       |       |            |          |           |         | Large Fab - 4         |           |          |
|       |                       |       |            |          |           |         | Large Fab - 5         |           |          |
|       |                       |       |            |          |           |         | Large Fab - 6         |           |          |
|       |                       |       |            |          |           |         | Large Fab - 7         |           |          |
|       |                       |       |            |          |           |         | Large Fab - 8         |           |          |
| 110   | QC 5                  | 4 pcs | 3/15/19    |          | 0.00      | 0.00    | Large Fab - 9         |           |          |
|       |                       |       |            |          |           |         | QC 5 - 10             |           |          |
|       |                       |       |            |          |           |         | QC 5 - 12             |           |          |
|       |                       |       |            |          |           |         | QC 5 - 17             |           |          |
|       |                       |       |            |          |           |         | QC 5 - 18             |           |          |
|       |                       |       |            |          |           |         | QC 5 - 19             |           |          |
|       |                       |       |            |          |           |         | QC 5 - 22             |           |          |
|       |                       |       |            |          |           |         | QC 5 - 24             |           |          |
|       |                       |       |            |          |           |         | QC 5 - 3              |           |          |
|       |                       |       |            |          |           |         | QC 5 - 42             |           |          |
|       |                       |       |            |          |           |         | QC 5 - 43             |           |          |
|       |                       |       |            |          |           |         | QC 5 - 49             |           |          |
|       |                       |       |            |          |           |         | QC 5 - 51             |           |          |
|       |                       |       |            |          |           |         | QC 5 - 58             |           |          |
|       |                       |       |            |          |           |         | QC 5 - 68             |           |          |
| 120   | QC 9                  | 4 pcs | 3/15/19    |          | 0.00      | 0.00    | QC 5 - 9              |           |          |
|       |                       |       |            |          |           |         | QC 5 - 50             |           |          |
|       |                       |       |            |          |           |         | QC 5 - 30             |           |          |
|       |                       |       |            |          |           |         | QC 9 - 10             |           |          |
|       |                       |       |            |          |           |         | QC 9 - 18             |           |          |
|       |                       |       |            |          |           |         | QC 9 - 24             |           |          |
|       |                       |       |            |          |           |         | QC 9 - 43             |           |          |

Plex 2/22/19 8:42 AM Dart.lajeunesse.marie

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                     |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |                     |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------|--|
| <b>Job:</b> _____<br><b>Part No.</b> _____                                                                                                                                                                                                                                                                                                                                          |  | <b>DISPOSITION</b><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | <b>DEPARTMENT/PROCESS</b><br>Skid-tube <input type="checkbox"/><br>Machining <input type="checkbox"/><br>Large Fab <input type="checkbox"/><br>Cross tube <input type="checkbox"/><br>Small Fab <input type="checkbox"/><br>Finishing <input type="checkbox"/><br>Eng. (Non-AW) <input type="checkbox"/><br>Prod. Eng. Coord. <input type="checkbox"/><br>Rec/Store/Packaging <input type="checkbox"/><br>Engineering <input type="checkbox"/><br>Water Jet <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Quality <input type="checkbox"/> |  |                     |  |
| <b>Date :</b> _____                                                                                                                                                                                                                                                                                                                                                                 |  | <b>Sequence #:</b> _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  | <b>QTY Affected :</b> _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  | <b>MRB (QSI042)</b> |  |
| <b>Description Work Order Deviation</b>                                                                                                                                                                                                                                                                                                                                             |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |  | <b>Disposition</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                     |  |
|                                                                                                                                                                                                                                                                                                                                                                                     |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |  | <b>Completed By</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                     |  |
|                                                                                                                                                                                                                                                                                                                                                                                     |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |  | <b>Lead hand / Supervisor</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |                     |  |
|                                                                                                                                                                                                                                                                                                                                                                                     |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |  | <b>QC / QA Coordinator</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                     |  |
| <b>Root Cause</b><br>Operator <input type="checkbox"/><br>Manufacturing Process <input type="checkbox"/><br>Equip/Tooling <input type="checkbox"/><br>Handling/Preservation <input type="checkbox"/><br>Material <input type="checkbox"/><br>Product Improvement <input type="checkbox"/><br>Process Improvement <input type="checkbox"/><br>Human Factors <input type="checkbox"/> |  | <b>FAULT CATEGORY</b><br><input type="checkbox"/> Pressure/Forced<br><input type="checkbox"/> Bending<br><input type="checkbox"/> Crushing<br><input type="checkbox"/> Cracks<br><input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br><input type="checkbox"/> Marks/Chatter<br><input type="checkbox"/> Mislabeled<br><input type="checkbox"/> Contamination<br><input type="checkbox"/> Misaligned/off center<br><input type="checkbox"/> BOM/Route<br><input type="checkbox"/> Broken/Damage/Defect<br><input type="checkbox"/> Incomplete/Unclear Instructions<br><input type="checkbox"/> Drill Holes<br><input type="checkbox"/> Fit/Function<br><input type="checkbox"/> Power Loss/Surge<br><input type="checkbox"/> Folio/Program<br><input type="checkbox"/> Grain Direction<br><input type="checkbox"/> Weld<br><input type="checkbox"/> Wrong Stock Pulled<br><input type="checkbox"/> Out of Sequence<br><input type="checkbox"/> Off-set/Set-up<br><input type="checkbox"/> Positioned Wrong<br><input type="checkbox"/> Outside Tolerance<br><input type="checkbox"/> Drawing<br><input type="checkbox"/> Finish<br><input type="checkbox"/> Part Lost/Missing<br><input type="checkbox"/> Misread |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |                     |  |
|                                                                                                                                                                                                                                                                                                                                                                                     |  | <b>Other/Details:</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |                     |  |



|                                    |       |         |           |                          |             |
|------------------------------------|-------|---------|-----------|--------------------------|-------------|
| 130 Powdercoat - 1 White Gl(A)-B4B | 4 pcs | 3/15/19 | 0.00 0.42 | QC 9 - 50                |             |
|                                    |       |         |           | QC 9 - 9                 |             |
|                                    |       |         |           | Powdercoat - 1 - B4B     |             |
|                                    |       |         |           | Powdercoat - 2 - B4B     | BFB19-03-04 |
|                                    |       |         |           | Powdercoat - 3 - B4B     |             |
| 140 QC 3                           | 4 pcs | 3/15/19 | 0.00 0.00 | Powdercoat - 4 - B4B     |             |
|                                    |       |         |           | QC 3 - 10                |             |
|                                    |       |         |           | QC 3 - 13                |             |
|                                    |       |         |           | QC 3 - 15                | MSL 19-3-4  |
|                                    |       |         |           | QC 3 - 17                |             |
|                                    |       |         |           | QC 3 - 18                |             |
|                                    |       |         |           | QC 3 - 2                 |             |
|                                    |       |         |           | QC 3 - 26                |             |
|                                    |       |         |           | QC 3 - 28                |             |
|                                    |       |         |           | QC 3 - 3                 |             |
|                                    |       |         |           | QC 3 - 30                |             |
|                                    |       |         |           | QC 3 - 34                |             |
|                                    |       |         |           | QC 3 - 36                |             |
|                                    |       |         |           | QC 3 - 41                |             |
|                                    |       |         |           | QC 3 - 51                |             |
|                                    |       |         |           | QC 3 - 58                |             |
|                                    |       |         |           | QC 3 - 59                |             |
| 150 Handfinish - 3-1- WingWalk-B4B | 4 pcs | 3/15/19 | 0.00 0.73 | QC 3 - 6                 |             |
|                                    |       |         |           | QC 3 - 68                |             |
|                                    |       |         |           | QC 3 - 9                 |             |
|                                    |       |         |           | Handfinish - 3 - 1 - B4B | MSL 19-3-4  |
|                                    |       |         |           | Handfinish - 3 - 2 - B4B |             |
| 160 QC 5                           | 4 pcs | 3/15/19 | 0.00 0.00 | Handfinish - 3 - 3 - B4B |             |
|                                    |       |         |           | Handfinish - 3 - 4 - B4B |             |
|                                    |       |         |           | Handfinish - 3 - 5 - B4B |             |
|                                    |       |         |           | QC 5 - 10                |             |
|                                    |       |         |           | QC 5 - 12                |             |
|                                    |       |         |           | QC 5 - 17                |             |
|                                    |       |         |           | QC 5 - 18                |             |
|                                    |       |         |           | QC 5 - 19                |             |
|                                    |       |         |           | QC 5 - 22                |             |
|                                    |       |         |           | QC 5 - 24                |             |
|                                    |       |         |           | QC 5 - 3                 |             |
|                                    |       |         |           | QC 5 - 42                |             |
|                                    |       |         |           | QC 5 - 43                |             |
|                                    |       |         |           | QC 5 - 49                |             |
|                                    |       |         |           | QC 5 - 51                |             |
|                                    |       |         |           | QC 5 - 58                |             |
| 170 Packaging 3-1 - Stock - B4B    | 4 pcs | 3/15/19 | 0.00 0.00 | QC 5 - 68                |             |
|                                    |       |         |           | QC 5 - 9                 |             |
|                                    |       |         |           | QC 5 - 50                |             |
|                                    |       |         |           | Packaging 3 - 1 - B4B    |             |
|                                    |       |         |           | Packaging 3 - 2 - B4B    |             |
| 180 QC 21 - SA                     | 4 pcs | 3/15/19 | 0.00 0.00 | Packaging 3 - 3 - B4B    |             |
|                                    |       |         |           | Packaging 3 - 4 - B4B    |             |
|                                    |       |         |           | Packaging 3 - 5 - B4B    |             |
|                                    |       |         |           | Packaging 3 - 6 - B4B    | MSL 19-3-4  |
|                                    |       |         |           | QC 21 - SA - 21          |             |
|                                    |       |         |           | QC 21 - SA - 70          |             |
|                                    |       |         |           | QC 21 - SA - 53          |             |

DAS  
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9-89DAS  
40  
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9  
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MAR 05 2019

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                        |              |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|--------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                        |              |  |
| Date : _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Sequence #: _____                                                                                                                 | QTY Affected : _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                        | MRB (QSI042) |  |
| <b>Description Work Order Deviation</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <b>Disposition</b>     |              |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Completed By           |              |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Lead hand / Supervisor |              |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | QC / QA Coordinator    |              |  |
| <b>Root Cause</b><br><br><div style="display: flex; flex-direction: column;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Preservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |                        |              |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                        |              |  |

Part Op 100 - Cut D2244 extrusion 3.75" long Deburr D2244-3.75 Weld D2244-3.75 to D2362-7 as per Dwg D2362 and QSI 004  
 Descriptions: 120 - (QC9- Inspect visual per QSI004- Fusion Welds)  
 130 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: 10:50 OVEN TEMPERATURE: 320°  
 140 - (QC3- Inspect Part Finish)  
 150 - (Wing Walk as per dwg QSI005 4.4 Batch \_\_\_\_\_), Mask bracket and apply black anti-skid paint as per QSI 005 4.4  
 160 - (QC5- Inspect part completeness to step on W/O)  
 170 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
 180 - (QC21- Final Inspection - Work Order Release)

## Job BOM

| Part / Item | Component Name  | Quantity     | Operation                 | Container |
|-------------|-----------------|--------------|---------------------------|-----------|
| D2244-116   | Step Extrusion  | 4 pcs (1 ea) | 100-Large Fab - Steps - 1 | F164533   |
| D2362-7     | Support Bracket | 4 pcs (1 ea) | 100-Large Fab - Steps - 1 | S155840   |

## Job Allocations

| Operation                 | Component Part | Required | Inventory | Allocated |
|---------------------------|----------------|----------|-----------|-----------|
| 100-Large Fab - Steps - 1 | D2244-116      | 4        | 96        | 0         |
|                           | D2362-7        | 4        | 0         | 0         |

## Part Specifications

Specifications could not be found.

Plex 2/22/19 8:42 AM Dart.lajeunesse.marie

00 8397



Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                            |  |                                                                                                                               |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |                     |  |
|--------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------|--|
| <b>Job:</b> _____<br><b>Part No.</b> _____ |  | <b>DISPOSITION</b><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> |  | <b>DEPARTMENT/PROCESS</b><br>Skid-tube <input type="checkbox"/><br>Machining <input type="checkbox"/><br>Large Fab <input type="checkbox"/><br>Cross tube <input type="checkbox"/><br>Small Fab <input type="checkbox"/><br>Finishing <input type="checkbox"/><br>Eng. (Non-AW) <input type="checkbox"/><br>Prod. Eng. Coord. <input type="checkbox"/><br>Rec/Store/Packaging <input type="checkbox"/><br>Engineering <input type="checkbox"/><br>Water Jet <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Quality <input type="checkbox"/>                                                    |  |                     |  |
| <b>Date :</b> _____                        |  | <b>Sequence #:</b> _____                                                                                                      |  | <b>QTY Affected :</b> _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  | <b>MRB (QSI042)</b> |  |
| <b>Description Work Order Deviation</b>    |  |                                                                                                                               |  | <b>Disposition</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |                     |  |
|                                            |  |                                                                                                                               |  | <b>Completed By</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |                     |  |
|                                            |  |                                                                                                                               |  | <b>Lead hand / Supervisor</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                     |  |
|                                            |  |                                                                                                                               |  | <b>QC / QA Coordinator</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |  |                     |  |
|                                            |  |                                                                                                                               |  | <b>FAULT CATEGORY</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                     |  |
|                                            |  |                                                                                                                               |  | <div>Instructions</div> <div><input type="checkbox"/> Power Loss/Surge<br/><input type="checkbox"/> Folio/Program<br/><input type="checkbox"/> Grain Direction<br/><input type="checkbox"/> Weld<br/><input type="checkbox"/> Wrong Stock Pulled<br/><input type="checkbox"/> Out of Sequence<br/><input type="checkbox"/> Off-set/Set-up</div> <div><input type="checkbox"/> Positioned Wrong<br/><input type="checkbox"/> Outside Tolerance<br/><input type="checkbox"/> Drawing<br/><input type="checkbox"/> Finish<br/><input type="checkbox"/> Part Lost/Missing<br/><input type="checkbox"/> Misread</div> |  |                     |  |

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Container No: S158158



Part: D2362 - 041

Job No: 191147

Serial No/Batch: S158158

Revision: E1

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/01/19